

SPLIT - 1

Work Order ID 160521-1

160521

Page 1

Monday, May 01, 2017 10:21:02 AM

Item ID: D3338-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 5/1/2017 Start Qty: 50.00 ~~*50*~~ MAY 01 2017 DAS 13 9-89 Cust Item ID:
 Required Date: 5/15/2017 Req'd Qty: 50.00 ~~*50*~~ Customer:

Reference: DAS 13 9-89
 Approvals: Process Plan: Date: MAY 01 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3338	Rev A								
110	Outsource process - Machining	0.00							DAS 13 9-89
110	HAAS CNC VERTICAL MACHINING #1					50	MAY 01 2017		
Outsource5	Memo	16,700.00							
Outsource process - Machining	Issue P/O to Metec : 36153 Machine as per dwg C of C is required								
120	Receive & Inspect for Damage & Mat'l Certs	0.00							
120									
Packaging	Memo	1.00							
Packaging	Ensure C of C is attach								
130	QC6- All purchased or subcontracted products	0.00							
130						30	MAY 05 2017		DAS 38 89
QC	Memo	1.50							
Quality Control									

30X SP H-S-Y

Work Order ID 160521

Monday, May 01, 2017 10:21:02 AM

160521

Page 2

Item ID: D3338-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mounting Lug
Start Date: 5/1/2017 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 5/15/2017 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 *140* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 3.27							
150 *150* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.50							
160 *160* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 4.15							

Work Order ID 160521

Monday, May 01, 2017 10:21:02 AM

160521

Page 3

Item ID: D3338-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mounting Lug

Start Date: 5/1/2017 Start Qty: 50.00

50

Cust Item ID:

Required Date: 5/15/2017 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC3- Inspect Part Finish	0.00							
170									
QC	Memo	1.00				30			DAS 38 9-89 MAY 05 2017
Quality Control									
180	Identify as per dwg & Stock Location: <u>31521</u>	0.00							
180									
Packaging	Memo	0.50				30			MAY 10 2017
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	5.00							17/5/11 JF
Quality Control									

MAY 10 2017

DAS
21
9-89

Picklist Print

Monday, May 01, 2017 10:21:01 AM

Page 1

Work Order ID: 160521

160521

Parent Item: D3338-1

D3338-1

Parent Item Name: Mounting Lug

Start Date: 5/1/2017

Required Date: 5/15/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: A05.02.09New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423		Manufactured	No			110	f	361.1547	0.07	3.684211			

D2423

Lug Extrusion

MAY 01 2017

DAS
13
3-89

Location

Loc Qty

Loc Code

Metec

361.1546737

115229

64

127892

83.2745647

148835

213.880109

D3338-1P

Purchased

No

110

Each

0.0000

1

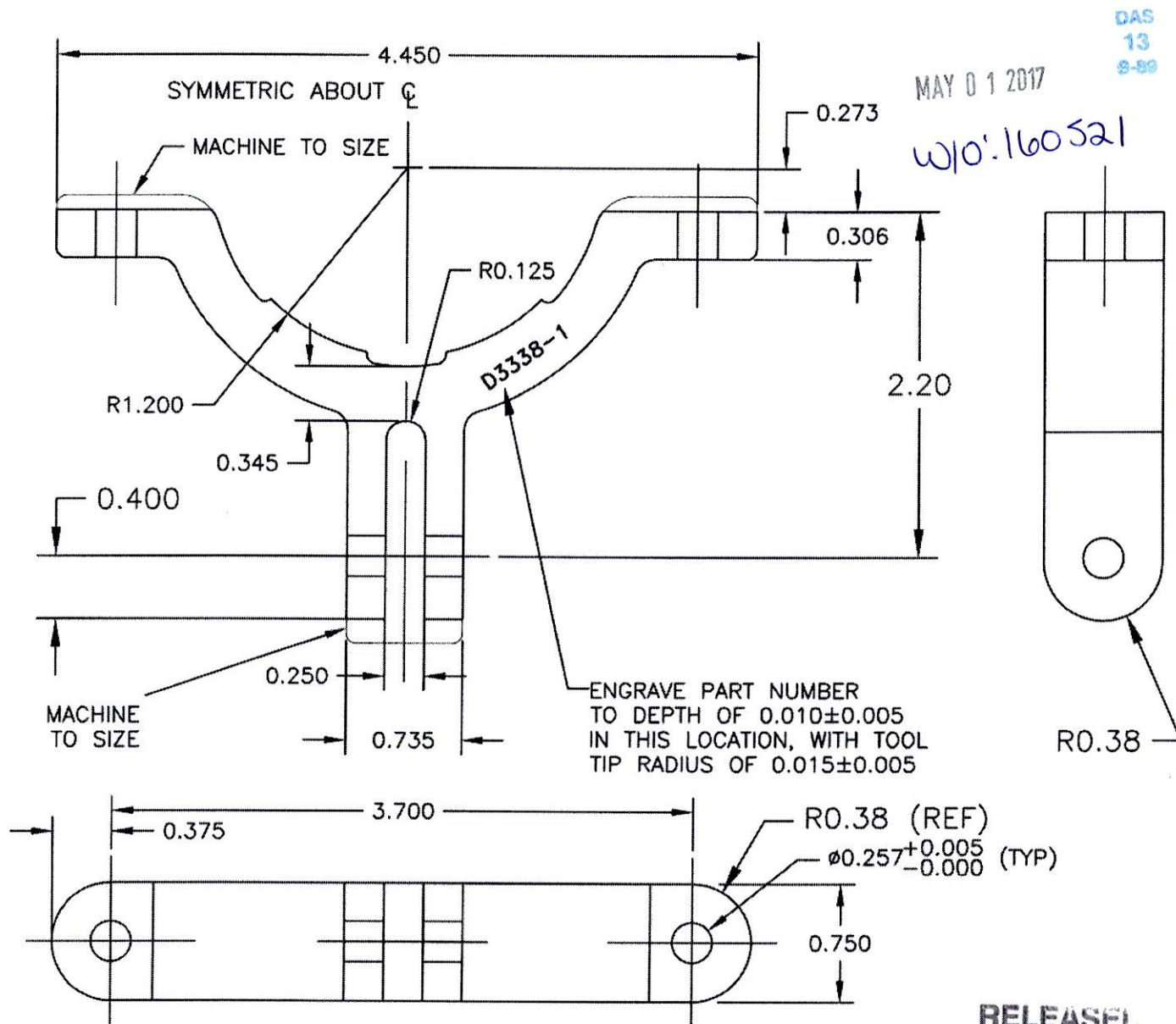
D3338-1P

Mounting Lug

50 30x
30x SPH-54



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3338	REV. A SHEET 1 OF 1
DATE 04.11.03		TITLE MOUNTING LUG	SCALE 1:1
A	04.11.03	NEW ISSUE	



D3338-1 NOTES

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASE

04.12.16

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36153

Purchase Order Date 5/1/2017
PO Print Date 5/3/2017

Page Number 1 of 2

Order From :

VC-MET003

Ship To : DART AEROSPACE LTD

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone

613 678 3957

Ship To Contact

Ship To Phone

Ship Via:

Dart Truck

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	D3338-1P	Mounting Lug	5/3/2017	No	30.00 Each	\$20.60	\$618.00
	AS PER DWG D3338 REV. A B160521 ALODINE AND PAINT AS PER QSI 005		5/3/2017				DAS 38 9-89
	D3338-1P		5/18/2017		20.00 Each	\$20.60	\$412.00
			5/18/2017				
Line Total:							\$1,030.00
2	D3910-1P	Crosstube Lug	5/18/2017	Yes	20.00 Each	\$16.10	\$322.00
	AS PER DWG D3910 REV. E B160539 ALODINE AND PAINT AS PER QSI 005		5/18/2017				
Line Total:							\$322.00

Note:

5/3/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21807
Date: Apr 28, 2017
Page: 1

Sold to:

Dart Aerospace Ltd.
Att. Linda Lacelle
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

Ship to:

Dart Aerospace Ltd.
Att. Linda Lacelle
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

Order No.: 36153**Sold By:** Walz, Shigi (Regula)**Shipped By:** your truck**Ship Date:** Apr 28, 2017

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3338-1 Mounting Lug, as per drawing D3338 Rev.E Alodine and Paint as per QSI 005	Each	50	30	20
D3910-1 Crosstube Lug, as per drawing D3910 Rev.A Alodine and Paint as per QSI 005	Each	20		20

The delivered goods must be inspected upon receipt to confirm compliance.
Should there be discrepancies please notify METEC within 30 days of delivery.
The goods are otherwise deemed accepted.

Received by

Thank you for your order!

DAS
38
4-89



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
30	D3338-1	Lug Paint Batch # 20902 Material B148835	36153

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, May 2, 2017